
 12/01/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

December-29-11 8:23:10 AM

78115

Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

*** 1 ***

Cust Item ID:

*** 1 ***

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

120 QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Memo

0.00

Quality Control

130 QC5- Inspect part completeness to step on W/O

0.00

130

QC

Memo

0.00

Quality Control

140 Identify as per dwg & Stock Location:_____

0.00

140

Packaging

Memo

0.00

Packaging

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Work Order ID 78115

December-29-11 8:23:10 AM

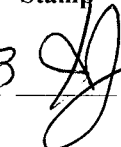
78115

Page 3

Item ID: D3967-041KGY Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Rear Overhead, Center w/ Duct
Start Date: 29/12/2011 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 16/01/2012 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

12/1/23 
CMF
12-01-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

December-29-11 8:23:16 AM

Page 1

Work Order ID: 78115

78115

Parent Item: D3967-041KGY

D3967-041KGY

Parent Item Name: Rear Overhead, Center w/ Duct

Start Date: 29/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: new issue 11.12.29 LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3967-1KGY *D3967-1KGY* Rear Overhead, Center w/ Duct		Manufactured	No	B 78217			Each	0.0000	**	1			Dh 12/01/20
D3967-3KGY *D3967-3KGY* Duct, Rear Overhead, Center		Manufactured	No	B 78218			Each	0.0000	**	1			Dh 12/01/20
EZ 250-150				M 20 337						1			Dh 12/01/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

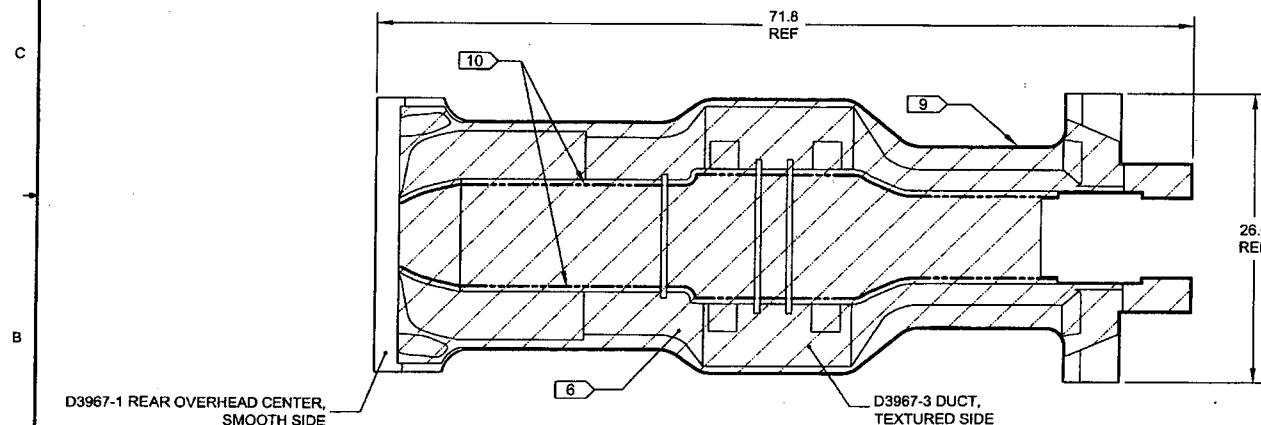
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

ITEM	QTY -041 KIV	QTY -041 KGY	PART NUMBER	DESCRIPTION
	X		D3967-041KIV	REAR OVERHEAD CENTER WITH DUCT (IVORY)
		X	D3967-041KGY	REAR OVERHEAD CENTER WITH DUCT (STEEL GRAY)
1	1		D3967-1KIV	REAR OVERHEAD CENTER (IVORY)
2		1	D3967-1KGY	REAR OVERHEAD CENTER (STEEL GRAY)
3	1		D3967-3KIV	DUCT, REAR OVERHEAD CENTER (IVORY)
4		1	D3967-3KGY	DUCT, REAR OVERHEAD CENTER (STEEL GRAY)
10	A/R	A/R	EZ250150	ADHESIVE, 3M SCOTCH WELD

SHOP
RETURN
ENGINEER
UNCONTROLLED
SUBJECT TO
WITH
WORK
NO. 78115 M.C.J
11/12/29



D3967-041 REAR OVERHEAD CENTER WITH DUCT

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3967-041KIV OR D3967-041KGY USING VIBRATING STYLUS
- 7) WEIGHT: 10.6 lbs
- 8) TRIM D3967-3 DUCT AS REQUIRED TO ALLOW PROPER MATING
- 9) SEAL MATING EDGES WITH EZ250150 ADHESIVE ALONG MATING PERIMETER WITH MINIMUM THICKNESS OF 0.020"
- 10) RUN BEAD OF EZ250150 ADHESIVE BETWEEN PARTS ALONG INDICATED "-----" CORNERS WITH MINIMUM THICKNESS OF 0.020"

B	ADD -3/-041	PH	09.12.15
A	NEW ISSUE	PH	09.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.12.15		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3967
TITLE REAR OVERHEAD CENTER (206 L3/L4)
REV. B
SHEET 1 OF 3
SCALE NTS

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W/O:		WORK ORDER CHANGES					
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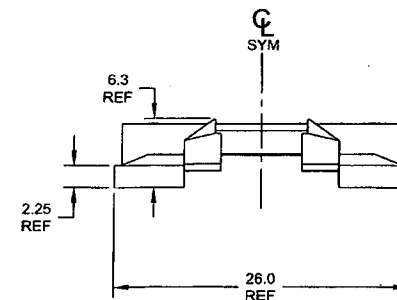
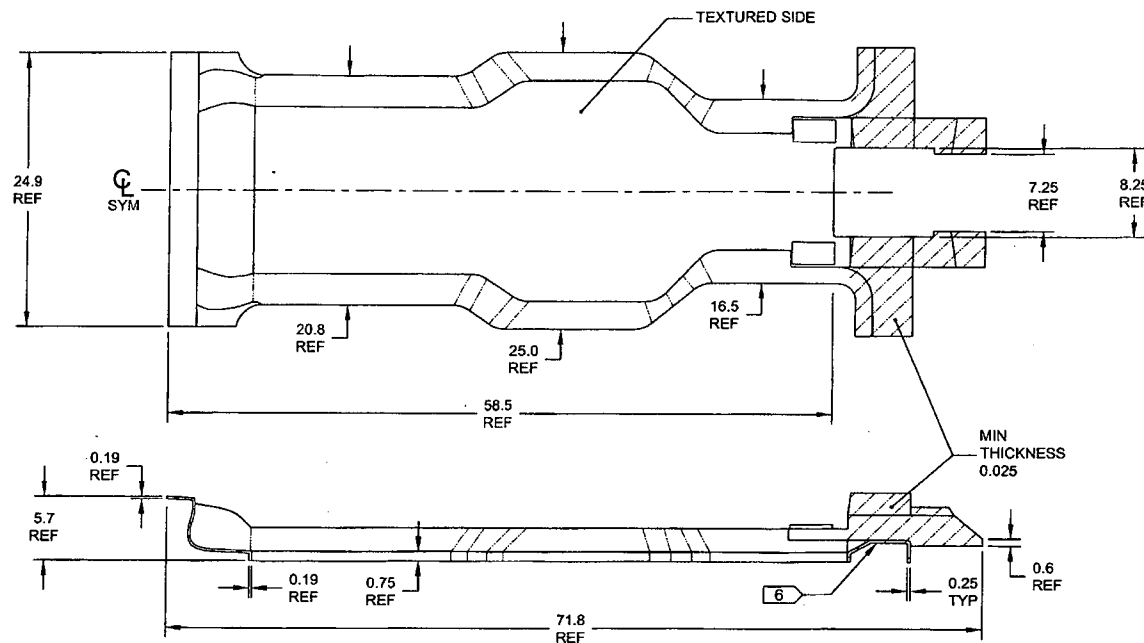
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

78115



D3967-1 REAR OVERHEAD CENTER

RELEASED
2010-01-06
MP

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 5.6 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9340 PER DART QSI 022. TRIM PER MOLD
- 9) MINIMUM THICKNESS: 0.045" UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3967-1KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3967-1KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	<i>PH</i>	DART AEROSPACE LTD
DRAWN	<i>PH</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>Q</i>	DRAWING NO. D3967
MFG. APPR.	<i>MP</i>	REV. B
APPROVED	<i>MP</i>	SHEET 2 OF 3
DE APPR.	<i>MP</i>	TITLE REAR OVERHEAD CENTER (206 L3/L4) NTS
DATE	09.12.15	SCALE

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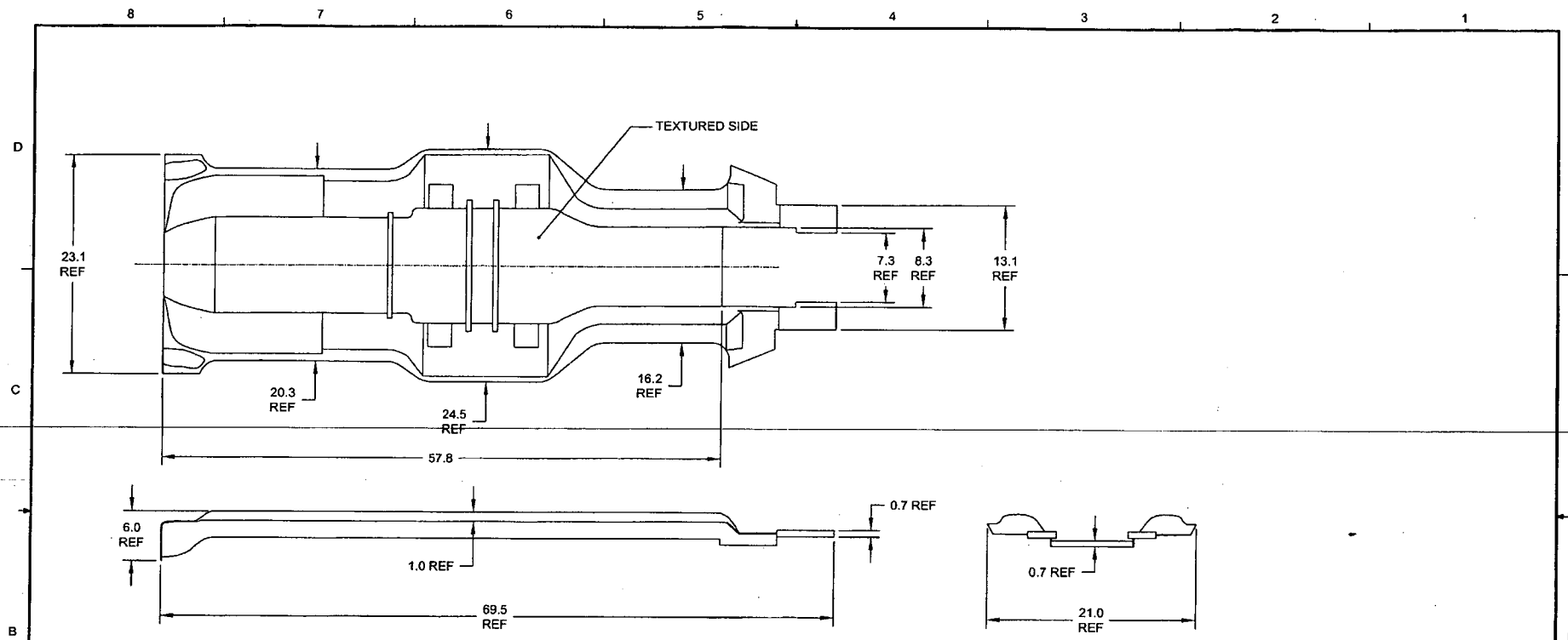
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

78115



D3967-3 DUCT, REAR OVERHEAD CENTER

RELEASED
2010-01-06
M

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 5.0 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9339 PER DART QSI 022. TRIM PER MOLD
- 9) MINIMUM THICKNESS: 0.025" UNLESS OTHERWISE NOTED

PART NUMBER	DESCRIPTION
D3967-3KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3967-3KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	PH	D3967	SHEET 3 OF 3
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	REAR OVERHEAD CENTER (206 L3/L4)	NTS
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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